# Heavy Conveyor Belts APH150LR



# Main industry segments

Airport, Parcel distribution / Overnight carrier

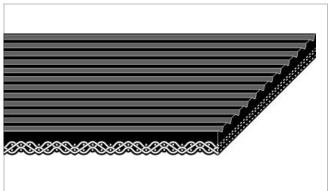
#### **Applications**

Acceleration belt, Deceleration belt, Decline belt, Incline belt, Induction belt, Metering/singulation belt

# **Special features**

Absorption of shock loads, Cut resistant, Edges wear resistant, Excellent tracking, Flame retardant, High coefficient of friction surface, High grip surface, Impact resistant, Non fraying





| Product Construction / Design |                               |  |
|-------------------------------|-------------------------------|--|
| Conveying side material       | Polyvinylchloride (PVC)       |  |
| Conveying side surface        | Longitudinal groove structure |  |
| Conveying side property       | Super-adhesive Super-adhesive |  |
| Conveying side color          | Black                         |  |
| Traction layer (material)     | Polyester (PET)               |  |
| Number of Fabrics             | 1                             |  |
| Pulley side material          | Polyester (PET)               |  |
| Pulley side surface           | Coarse textile structure      |  |
| Pulley side property          | Non-adhesive                  |  |
| Pulley side color             | Black                         |  |

| Product characteristics                |  |  |  |  |
|--|--|--|--|--|
| Antistatically equipped                | No   |  |  |  |
| Adhesive free joining method           | No   |  |  |  |
| Flammability                           | Flame retardant, Flame retardant to ASTM D-378 |  |  |  |
| Food suitability, FDA conformance      | No   |  |  |  |
| Food suitability, USDA recommendations | No use intended                                |  |  |  |
| Food suitability, EU conformance       | No   |  |  |  |

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| Technical data  |      |       |       |         |  |
|---|------|-------|-------|---------|--|
| Thickness of belt   | 4.2  | mm    | 0.17  | inch    |  |
| Mass of belt (belt weight)  | 4.2  | kg/m² | 0.860 | lb/sqft |  |
| Tensile force for 1% elongation (k1% static) per unit of width (Habasit standard SOP3-155)                                  | 31   | N/mm  | 175   | lbf/in  |  |
| Tensile force for 1% elongation after relaxation (k1% relaxed) per unit of width (Habasit Standard SOP3-155 / EN ISO 21181) | 6.0  | N/mm  | 34    | lbf/in  |  |
| Min. operating temperature admissible (continuous)  | -18  | °C    | 0     | °F      |  |
| Max. operating temperature admissible (continuous)  | 82   | °C    | 180   | °F      |  |
| Coefficient of friction (pulley side / steel driving pulley)  | 0.25 | -     |       |         |  |
| Coefficient of friction (pulley side / driving pulley with friction cover)  | 0.35 | -     |       |         |  |
| Coefficient of friction (pulley side / pickled steel slider bed)  | 0.20 | -     |       |         |  |
| Coefficient of friction (pulley side / phenolic resin slider bed)   | 0.25 | -     |       |         |  |
| Coefficient of friction (pulley side / stainless steel slider bed)  | 0.30 | -     |       |         |  |
| Seamless manufacturing width  | 1829 | mm    | 72.00 | inch    |  |
| On request other seamless manufacturing width   | 1524 | mm    | 60    | inch    |  |

# Joining related properties

| Joining method |   |
|----------------|---|
| Clipper #2HT   | Master joining method for standard applications |

# Link to JDS:

| Joining method                       |        | Clipper #2HT |
|--------------------------------------|--------|--------------|
| Pulley diameter (minimum)            | mm     | 51           |
|                                      | inch   | 2.00         |
| Pulley diameter minimum with         | mm     | 65           |
| counter flection                     | inch   | 2.54         |
| Admissible tensile force per unit of | N/mm   | 15           |
| width                                | lbf/in | 86           |
| Admissible tensile force per unit of | N/mm   | 7.4          |
| width at max. operating              | lbf/in | 42           |
| temperature                          |        |              |
| Slider bed suitable                  |        | Yes          |
| Carrying rollers suitable            |        | Yes          |
| Troughed installation suitable       |        | Yes          |
| Powerturns / curved installations    |        | No           |
| Knife-edge (nosebar) suitable        |        | No           |
| Low noise applications               |        | No           |
| Metal detector suitable              |        | No           |

All data are approximate values under standard climatic conditions: 23°C/73°F, 50% relative humidity (DIN 50005/ISO 554). Limited representative testing based on a standard configuration is carried out to estimate minimum pulley diameters. Please contact Habasit for specific guidance regarding non-standard applications, including, but not exclusively, when profiles or cleats are used, or if the belt working temperature is close to the limits listed in this document.

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#### Chemical resistance

Link to 'Chemical resistance information': https://rims.habasit.com

#### Mode of use or conveyance

Acceleration, Declined, Inclined, Metering

#### Recommendation

Group Woven Belts

Sub-Group Flame Retardant Belts

Item number H250000728

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