# Heavy Conveyor Belts A150FBS-B



Main industry segments Distribution centers, General conveying

**Special features** Temperature variation resistant



Product Construction / Design			
Conveying side material	Polyester fabric (PET) impregnated with polyvinylchloride (PVC)		
Conveying side surface	Fabric		
Conveying side property	Non-adhesive		
Conveying side color	Black		
Traction layer (material)	Polyester (PET)		
Number of Fabrics	1		
Pulley side material	Polyvinylchloride (PVC)		
Pulley side surface	Fabric		
Pulley side property	Non-adhesive		
Pulley side color	Black		

Product characteristics				
Antistatically equipped	No			
Adhesive free joining method	Yes			
Flammability	No specific flammability prevention property			
Food suitability, FDA conformance	No			
Food suitability, USDA recommendations	No use intended			
Food suitability, EU conformance	No			

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Technical data					
Thickness of belt	3.5	mm	0.14	inch	
Mass of belt (belt weight)	4.0	kg/m²	0.810	lb/sqft	
Tensile force for 1% elongation (k1% static) per unit of width (Habasit standard SOP3-155)	30	N/mm	170	lbf/in	
Tensile force for 1% elongation after relaxation (k1% relaxed) per unit of width (Habasit Standard SOP3-155 / EN ISO 21181)	12	N/mm	69	lbf/in	
Min. operating temperature admissible (continuous)	-23	°C	-10	°F	
Max. operating temperature admissible (continuous)	82	°C	180	°F	
Coefficient of friction (pulley side / steel driving pulley)	0.30	-			
Coefficient of friction (pulley side / driving pulley with friction cover)	0.40	-			
Coefficient of friction (pulley side / pickled steel slider bed)	0.35	-			
Coefficient of friction (pulley side / phenolic resin slider bed)	0.35	-			
Coefficient of friction (pulley side / stainless steel slider bed)	0.35	-			
Seamless manufacturing width	1829	mm	72.00	inch	
On request other seamless manufacturing width	1524	mm	60	inch	
On request further seamless manufacturing width	1524	mm	60	inch	

## Joining related properties

Joining method	
Clipper #1	Master joining method for standard applications
Flexproof 10 x 80	Optional joining method

## Link to JDS:

Joining method		Clipper #1	Flexproof 10 x 80
Pulley diameter (minimum)	mm	76	76
	inch	3.00	3.00
Pulley diameter minimum with	mm	76	76
counter flection	inch	3.00	3.00
Admissible tensile force per unit of	N/mm	16	
width	lbf/in	92	
Admissible tensile force per unit of	N/mm	11	
width at max. operating	lbf/in	60	
temperature			
Slider bed suitable		Yes	Yes
Carrying rollers suitable		Yes	Yes
Troughed installation suitable		No	No
Powerturns / curved installations		No	No
Knife-edge (nosebar) suitable		No	No
Metal detector suitable		No	No

All data are approximate values under standard climatic conditions: 23°C/73°F, 50% relative humidity (DIN 50005/ISO 554). Limited representative testing based on a standard configuration is carried out to estimate minimum pulley diameters. Please contact Habasit for specific guidance regarding non-standard applications, including, but not exclusively, when profiles or cleats are used, or if the belt working temperature is close to the limits listed in this document.

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### **Chemical resistance**

Link to 'Chemical resistance information': https://rims.habasit.com

### Mode of use or conveyance

Horizontal

### Calculations

For most applications calculation is not required. Should you still need a calculation: please ask Habasit.

### Recommendation

Do not go below initial elongation (epsilon) ~ 0.5%, Install the slack belt and tension until running perfectly under the full belt load

Protect belts from sunlight/UV-radiation/dust and dirt. Store spare belts in a cool and dry place and if possible in their original packaging. Check Link for Storage requirements: "https://tdm.habasit.com/pds/en-us/Storage%20of%20Habasit%20material.pdf"

No danger and limitation

Group Sub-Group Item number Woven Belts Allveyor General Purpose Belts H250000658

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