# Heavy Conveyor Belts A120FBS-B



Only for Habasit America, Habasit Canada Ltd., Habasit East Asia Ltd. - China, Habasit Nippon Co. Ltd. and Habasit Far East Pte. Ltd.

## Main industry segments

Distribution centers, General conveying

# **Special features**

Temperature variation resistant





Product Construction / Design	
Conveying side material	Polyester fabric (PET) impregnated with polyvinylchloride (PVC)
Conveying side surface	Fabric
Conveying side property	Non-adhesive
Conveying side color	Black
Traction layer (material)	Polyester (PET)
Number of Fabrics	1
Pulley side material	Polyvinylchloride (PVC)
Pulley side surface	Fabric
Pulley side property	Non-adhesive
Pulley side color	Black

Product characteristics				
Antistatically equipped	No			
Adhesive free joining method	Yes			
Flammability	Flame retardant to ASTM D-378			
Food suitability, FDA conformance	No			
Food suitability, USDA recommendations	No use intended			
Food suitability, EU conformance	No			

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Technical data					
Thickness of belt	2.8	mm	0.11	inch	
Mass of belt (belt weight)	3.3	kg/m²	0.680	lb/sqft	
Tensile force for 1% elongation (k1% static) per unit of width (Habasit standard SOP3-155)	21	N/mm	120	lbf/in	
Tensile force for 1% elongation after relaxation (k1% relaxed) per unit of width (Habasit Standard SOP3-155 / EN ISO 21181)	7.4	N/mm	42	lbf/in	
Min. operating temperature admissible (continuous)	-23	°C	-10	°F	
Max. operating temperature admissible (continuous)	82	°C	180	°F	
Coefficient of friction (pulley side / steel driving pulley)	0.30	-			
Coefficient of friction (pulley side / driving pulley with friction cover)	0.40	-			
Coefficient of friction (pulley side / pickled steel slider bed)	0.35	-			
Coefficient of friction (pulley side / phenolic resin slider bed)	0.35	-			
Coefficient of friction (pulley side / stainless steel slider bed)	0.35	-			
Seamless manufacturing width	1829	mm	72.00	inch	
On request other seamless manufacturing width	1524	mm	60	inch	

## Joining related properties

Joining method		
Clipper #1 Master joining method for standard applications		
Flexproof 10 x 80	Optional joining method	

### Link to JDS:

Joining method		Clipper #1	Flexproof 10 x 80
Pulley diameter (minimum)	mm	79	76
	inch	3.10	3.00
Pulley diameter minimum with	mm	79	76
counter flection	inch	3.10	3.00
Admissible tensile force per unit of	N/mm	19	
width	lbf/in	106	
Admissible tensile force per unit of	N/mm	7.7	
width at max. operating temperature	lbf/in	44	
Slider bed suitable		Yes	Yes
Carrying rollers suitable		Yes	Yes
Troughed installation suitable		No	No
Powerturns / curved installations		No	No
Knife-edge (nosebar) suitable		No	No
Low noise applications		No	No
Metal detector suitable		No	No

All data are approximate values under standard climatic conditions: 23°C/73°F, 50% relative humidity (DIN 50005/ISO 554). Limited representative testing based on a standard configuration is carried out to estimate minimum pulley diameters. Please contact Habasit for specific guidance regarding non-standard applications, including, but not exclusively, when profiles or cleats are used, or if the belt working temperature is close to the limits listed in this document.

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### **Chemical resistance**

Link to 'Chemical resistance information': https://rims.habasit.com

### Mode of use or conveyance

Horizontal

#### **Calculations**

For most applications calculation is not required. Should you still need a calculation: please ask Habasit.

### Recommendation

Do not go below initial elongation (epsilon) ~ 0.5%, Install the slack belt and tension until running perfectly under the full belt load

Protect belts from sunlight/UV-radiation/dust and dirt. Store spare belts in a cool and dry place and if possible in their original packaging. Check Link for Storage requirements:

"https://tdm.habasit.com/pds/en-us/Storage%20of%20Habasit%20material.pdf"

No danger and limitation

Group Woven Belts

Allveyor General Purpose Belts Sub-Group

Item number H250000616

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