

Processing Belts

2TCE



Main industry segments

Beverage

Applications

Magnetic conveyor belt

Special features

High abrasion resistance, Low friction running side, Oil resistant

| Product Construction / Design | |
|-------------------------------|--------------------------------------|
| Conveying side material | Acrylonitrile-Butadiene-Rubber (NBR) |
| Conveying side surface | Coarse textile structure |
| Conveying side property | Adhesive |
| Conveying side color | Green |
| Traction layer (material) | Polyester (PET) |
| Number of Fabrics | 2 |
| Pulley side material | Polyester (PET) |
| Pulley side surface | Fabric |
| Pulley side property | Non-adhesive |
| Pulley side color | White |

| Product characteristics | |
|--|--|
| Antistatically equipped | No |
| Adhesive free joining method | Yes |
| Flammability | No specific flammability prevention property |
| Food suitability, FDA conformance | No |
| Food suitability, USDA recommendations | No use intended |
| Food suitability, EU conformance | No |

| Technical data | | |
|---|-----------------------|---------------|
| Thickness of belt | 1.7 mm | 0.07 inch |
| Mass of belt (belt weight) | 1.5 kg/m ² | 0.307 lb/sqft |
| Tensile force for 1% elongation (k1% static) per unit of width (Habasit standard SOP3-155) | 9.5 N/mm | 54 lbf/in |
| Tensile force for 1% elongation after relaxation (k1% relaxed) per unit of width (Habasit Standard SOP3-155 / EN ISO 21181) | 7.0 N/mm | 40 lbf/in |
| Min. operating temperature admissible (continuous) | -20 °C | -4 °F |
| Max. operating temperature admissible (continuous) | 100 °C | 212 °F |
| Coefficient of friction (pulley side / steel driving pulley) | 0.15 - | |
| Coefficient of friction (pulley side / driving pulley with friction cover) | 0.35 - | |
| Coefficient of friction (pulley side / pickled steel slider bed) | 0.20 - | |
| Coefficient of friction (pulley side / phenolic resin slider bed) | 0.20 - | |
| Coefficient of friction (pulley side / stainless steel slider bed) | 0.20 - | |
| Seamless manufacturing width | 1500 mm | 59.06 inch |

Joining related properties

| Joining method | |
|-------------------|---|
| Flexproof 10 x 80 | Master joining method for standard applications |

[Link to JDS:](#)

| Joining method | | Flexproof 10 x 80 |
|---|------|----------------------|
| Pulley diameter (minimum) | mm | 40 |
| | inch | 1.57 |
| Pulley diameter minimum with counter flection | mm | 60 |
| | inch | 2.36 |
| Slider bed suitable | | Yes |
| Carrying rollers suitable | | Yes |
| Knife-edge (nosebar) suitable | | No |
| Metal detector suitable | | Yes |

All data are approximate values under standard climatic conditions: 23°C/73°F, 50% relative humidity (DIN 50005/ISO 554). Limited representative testing based on a standard configuration is carried out to estimate minimum pulley diameters. Please contact Habasit for specific guidance regarding non-standard applications, including, but not exclusively, when profiles or cleats are used, or if the belt working temperature is close to the limits listed in this document.

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Chemical resistance

Link to 'Chemical resistance information': <https://rims.habasit.com>

Mode of use or conveyance

Declined, Horizontal, Inclined, Vertical

Calculations

For most applications calculation is not required. Should you still need a calculation: please ask Habasit.

Recommendation

Do not go below initial elongation (epsilon) ~ 0.3%

Protect belts from sunlight/UV-radiation/dust and dirt. Store spare belts in a cool and dry place and if possible in their original packaging. Check Link for Storage requirements:

["https://tdm.habasit.com/pds/en-us/Storage%20of%20Habasit%20material.pdf"](https://tdm.habasit.com/pds/en-us/Storage%20of%20Habasit%20material.pdf)

This product has not been tested according to ATEX standards (atmospheres with explosion risk - ATEX 95 regulation or EU directive 2014/34/EU) and therefore is subject to user's analysis in the respective environment

| | |
|-------------|-----------------------------------|
| Group | Elastomer Covered Conveying Belts |
| Sub-Group | - |
| Item number | H700000156 |

Disclaimer

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