

Product Designation

Product Group:	PVC conveyor and processing belts
Product Sub-Group:	Allveyor belts for general conveying
Main Industry Segments:	Agri-/horticulture; Distribution centers; Farming; General conveyor systems; Parcel sorting
Belt Applications:	Conveyor belt; Decline belt; Incline belt
Special Features:	Economical; Temperature variation resistant
Mode of Use/Conveyance:	Declined; Horizontal; Inclined; Troughed

Product Design (enlarged)



Product Construction/Design

1	Conveying Side (Material):	PVC embossed
1	Conveying Side (Surface):	Crescent top
1	Conveying Side (Property):	Adhesive
1	Conveying Side (Color):	Black
2	Traction Layer (Material):	Polyester fabric (PET)
	Number of Fabrics:	1
3	Running Side/Pulley Side (Material):	Polyvinylchloride (PVC) with impregnated PES fabric
3	Running Side/Pulley Side (Surface):	Friction surface (impregnated)
3	Running Side/Pulley Side (Color):	Black

Product Characteristics

Slider bed suitable:	Yes
Carrying rollers suitable:	Yes
Power turns, curved installations:	No
Nosebar suitable:	No
Permanently antistatic:	No
Metal detector suitable:	No
Flammability:	No specific flammability prevention property
Food suitability, FDA conformance:	No
Food suitability, USDA recommendations:	Not conformable
Food suitability, EU conformance:	

Technical Data

Thickness:	6.1 mm	0.240 in.
Mass of belt (belt weight):	4.9 kg/m ²	1.00 lbs./sq.ft
Nosebar Radius (minimum):	- mm	- in.
Pulley diameter (minimum):	88.9 mm	3.5 in.
Pulley diameter minimum with counter flexion:	114.3 mm	4.5 in.
Admissible tensile force per unit of width:	21 N/mm	120 lbs./in.
Operating temperature admissible (continuous):	Min -23 °C Max 82 °C	Min -10 °F Max 180 °F
Coefficient of friction on slider bed of pickled steel sheet:	- [-]	[-]
Seamless manufacturing width:	1828.8 mm	72 in.

All data are approximate values under standard climatic conditions: 23°C/73°F, 50% relative humidity, per ASTM standards, and are based on the Master Joining Method.

Additional Technical Information

Chemical Resistance Class:	3 (These indications are not guarantees of properties)
Installation and Handling Instructions:	Do not go below initial tension (epsilon) -0.5%.; Install the slack belt and tension until running perfectly under the full belt load.
Limitations:	No dangers and limitations

Legend

*	No calculation Value
1)	No further authoritative acceptance since elimination of prior approval procedure of September 24, 1997, from USDA authority
2)	Product containing different coating materials such as elastomer, natural fibers, silicones, etc., are not subject to the directive 2002/72/EC
3)	CLA: Coordination of the centre line-average value Ra (in the US also Arithmetical Average (AA)) to the maximum peak to valley height Rt for surfaces manufactured by chip removal.
BgVV	Bundesinstitut für gesundheitlichen Verbraucherschutz und Veterinärmedizin (German Federal Institute for Consumers' Health Protection and Veterinary Medicine)
EEC	European Economic Community
EU	European Union (Directive 2002/72/EC)
FDA	Food and Drug Administration
NA	Not available
NAP	Not applicable
USDA	United States Department of Agriculture (Food Safety and Inspection Service, Washington D.C.)

Product Liability, Application Considerations

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